



## Converting Machine Capabilities

May 25, 2022

REWINDING / SLITTING												
Type	Unwind Information					Rewind Information					Typical Material Types/Notes	
	Width	OD	Driven	Number Of Unwinds	Cores	Minimum Slit Width	OD	Cut Type	Plying	Cores		
2 - Drum Surface	133"	90" / 3 Ton	Yes - Belt	2	3", 6", 6.5", 6.75", 8", 10", 10.5", 12", 16" / Others can be made	3"	59"	Shear / Score	2 Webs	Same as Incoming	Light Weight Tissue, Toweling, MG Stock, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown, Etc.	
2 - Drum Surface	110"	90" / 3 Ton	Yes - Belt	2	3", 6", 6.5", 6.75", 8", 10" 12", 16" / Others can be made	3"	60"	Shear	2 Webs	Same as Incoming	Light Weight Tissue, Toweling, MG Stock, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown, Etc.	
2 - Drum Surface	90"	85" / 2 Ton	No - Drum Brake	2	3", 6", 6.5", 6.75", 8", 10", 10.5", 12", 16" / Others can be made	2"	52"	Shear / Score	2 Webs	Same as Incoming and 1.75"	Light Weight Tissue, Toweling, MG Stock, Core Stock, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown, Etc.	
Center/Surface	83"	72" / 3 Ton	Yes - Belt	1	3", 6", 6.5", 6.75", 8", 10" 12", 16" / Others can be made	2"	60"	Shear	No	3", 6"	Light Weight Tissue, Toweling, MG Stock, Core Stock, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown, Etc.	
2 - Drum Surface Small Rolls	130"	60"/2.5 Ton	Yes - Belt	1	3", 6", 6.75"	2"	20"	Shear	No	Coreless, 3"	Toweling, Meltblown, DRC, Airlaid, Spunlace, TAD, Etc. Perforation Capability from 90 mm to 400 mm.	

PLY BONDING / LAMINATIONS & AQUEOUS COATING (Water Based Adhesive)												
Type	Unwind Information					Rewind Information					Material Types	
	Width	OD	Driven	Number of Unwinds	Cores	Minimum Slit Width	OD	Cut Type	Plying	Cores		
3 - Ply Laminator With Embossing	~57"	60"	Yes - Belt	3	3", 6", 6.75"	6"	48"	Shear	3 webs	3", 6"	Tissue, Toweling, Netting, Airlaid, Spunbond, Etc.	
2 - Drum Surface	108"	90" / 3 Ton	Yes - Belt	2	3", 6", 6.5", 6.75", 8", 10" 12", 16" / Others can be made	3"	60"	Shear	2 Webs	Same as Incoming	Light Weight Tissue, Toweling, MG Stock, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown, Etc.	

LAMINATIONS - HOT MELT ADHESIVE												
Type	Unwind Information					Rewind Information					Material Types	
	Width	OD	Driven	Number of Unwinds	Cores	Minimum Slit Width	OD	Cut Type	Plying	Cores		
2 - Drum Surface	124"	90" / 3 Ton	Yes - Belt	2	3", 6", 6.5", 6.75", 8", 10" 12", 16" / Others can be made	3"	59"	Shear	Yes	Same as Incoming	Tissue, Toweling, MG Stock, Core Stock, Airlaids, DRC, TAD, Needle-punch, Spunbond, Spunlace, Meltblown, Films	

FOLDING												
Flat Sheet Width		Flat Sheet Length		Roll OD	Fold Type	Production Notes	Embossing	Material Types				
Min.	Max	Min.	Max									
6"	20"	16.75"	16.75"	55"	1/4 fold, 6 fold, 8 fold		No Embossing or Coin Edge w/ Flower in center Dental Emboss	Tissue, Toweling, Scrim Tissue, Airlaids, DRC, TAD, Spunbond, Spunlace, Meltblown				
8"	65"	48"	*Note	28"	Folded to Roll (Coreless)	*NOTE: Maximum length is determined by material caliper		Laminations, Films, DRC, Airlaid, Spunbond, meltblown				
8"	65"	48"	*Note	28"	Folded to Roll (Core or Coreless)	*NOTE: Maximum length is determined by material caliper		Laminations, Films, DRC, Airlaid, Spunbond, meltblown				